### R307. Environmental Quality, Air Quality.

R307-507. Oil and Gas Industry: Dehydrators.

### R307-507-1. Purpose.

R307-507 establishes requirements to control emissions of volatile organic compounds (VOCs) from dehydrators associated with oil and gas operations.

### R307-507-2. Definitions.

"Dehydrator" means dehydrator as defined in 40 CFR 60.5430a, Subpart 0000a Standards of Performance for Crude Oil and Natural Gas Production, Transmission and Distribution, which is incorporated by reference in R307-210.

# R307-507-3. Applicability.

- (1) R307-507 applies to each dehydrator located at a well site as defined in 40 CFR 60.5430a, Subpart 0000a Standards of Performance for Crude Oil and Natural Gas Production, Transmission and Distribution.
- (a) R307-507 does not apply to a dehydrator that is subject to an approval order issued under R307-401-8.

## R307-507-4. Dehydrator Requirements.

- (1) Dehydrators with VOC emissions of four tons per year or greater either individually or combined with VOC emissions from storage vessels shall either be routed to a process unit where the emissions are recycled, incorporated into a product, and/or recovered, or be routed to a VOC control device that is in compliance with R307-508. Dehydrators in operation before January 1, 2018, shall determine applicability with calculated actual emissions. Dehydrators in operation on or after January 1, 2018, shall determine applicability using potential to emit.
- (2) Controls may be removed when actual emissions, individually or combined with VOC emissions from storage vessels, are less than four tons per year on a rolling twelve-month basis.

#### R307-507-5. Recordkeeping

Records of emission calculations shall be kept for all periods the plant is in operation if a control device is not installed on-site.

KEY: air pollution, oil, gas

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